





**Integrated System** 

# 3-Sided Frame 100mm DOUBLE Screen Installation

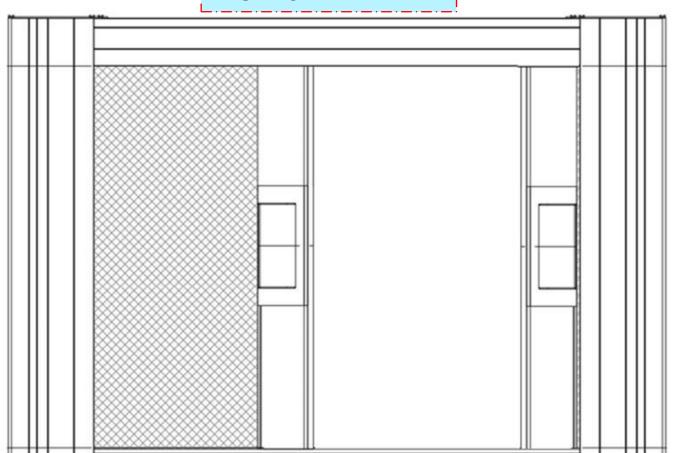
## Considerations

#### Minimum 2 installers required

Call 604-299-4426, or email <a href="mailto:support@wizardscreens.com">support@wizardscreens.com</a> prior to starting if you have any questions



#### **FRONT of FRAME VIEW**





Spray tracks *only* with **dry silicone**.

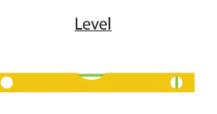


- 1. Confirm the frame is plumb, level, straight, square, and free of twist. Adjust where necessary if possible.
- 2. Confirm the sub straight is level and straight. Be aware that if it is *not:* 
  - the screen may sag a little; and
  - the pullbar may bind,
     both at where the humps in the floor are.
     Shim where necessary.

## **Tools**

#### REQUIRED







**Tape Measure** 



<u>Pencil</u>



**Shims** 



9/64 and 1/8 Drill Bits



#1 and #2



DRY SILICONE



2-way Laser Level Kit



Drill

Step Ladder



Small Countersink Bit











**RECOMMENDED** 

**Laser Distance Measure** 







Carefully remove temporary mill jamb fillers.







1. Put housing in place. See "Considerations" for orientation.











#### **Header Insert**



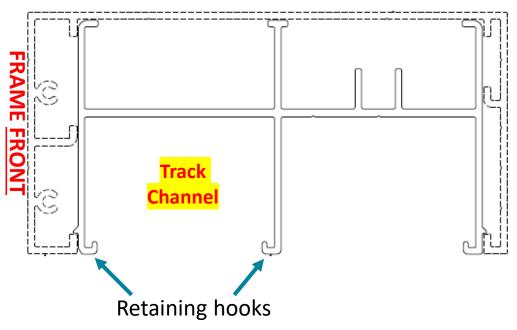
#### 1. Attach header inserts







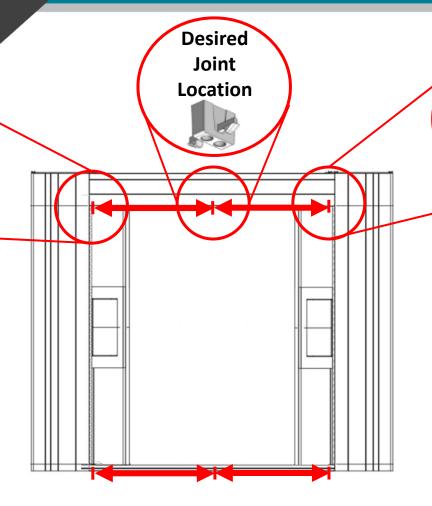
#### ! Ensure insert is oriented in header as shown



Total header insert length will be 1/8" shy. This means the housing will be removable without having to remove the header insert. Simply lift unit and tilt bottom out.

# Measuring Tracks





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\*\*\*FIRST, push header insert fully against housing, which must not lean out of jamb.

<u>Do not accidentally measure too short.</u>\*\*\*

#### Measure & Cut Tracks



#### Lower track:

- 1. Measure at <u>bottom</u> between **housing endcaps** and **desired joint location.** Record lengths.
- 2. Subtract another **5/16**" (half of lower track joiner thickness) from each length and cut lower tracks.
- 3. Cut <u>lower track runner</u> to fit between **lower endcap spigot** and **lower track joiner**.



ALTERNATIVELY: Temporarily affix track joiners and measure to those.

#### **Upper track:**

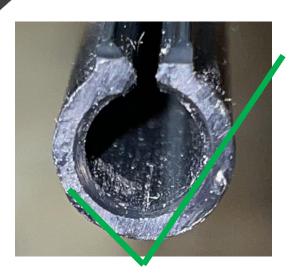
- 1. Repeat above steps for <u>upper</u>.
- 2. Cut <u>upper track runner</u> to fit between **upper endcap** and **upper track joiner latch**.





\*DO NOT CUT TRACKS AND RUNNERS TOO SHORT\*

# Prepare Track Runners Entry End







*Slightly* counter-sink.



Barely trim the corners off.



Deburr and clear debris.



#### **Affix Lower Track Mount**

Not applicable if completed during <u>frame installation</u>.



- 1. Lay down lower track mount.
- 2. Insert track cut-off through the pull-bar. Push track fully against housing so that it encompasses spigot. Housing and track mount *must* be square to each other **no gaps**.
- 3. Drill and countersink the lower track mount as shown below and fasten with FH screws.
- 4. Drill and countersink remaining holes every 18" in pairs and fasten. Shim where necessary. **Housing and lower track mount must maintain alignment.**
- 5. Repeat other side.

**Tip!** - use the lower track mount as a drill guide to mark the hole locations on floor surface for pre-drilling if required (Ie. Tile or concrete floor that requires screw plugs).



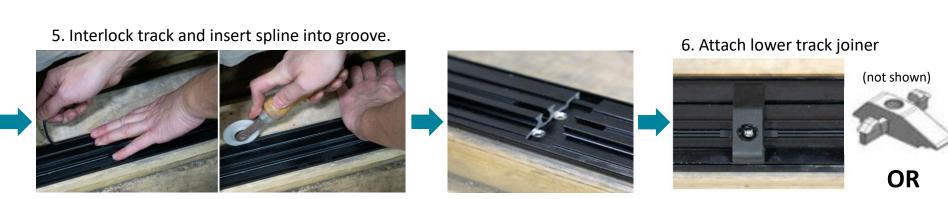






# 2. Lift pullbar. Slide track runner along zipper. 1. Remove track cut-off. 2. Lift pullbar. Slide track pullbar. 3. Feed lower track through pullbar. 4. Push fully against housing – no gaps.

**Install Lower Tracks** 



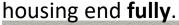


# Track Limiters for Upper Tracks

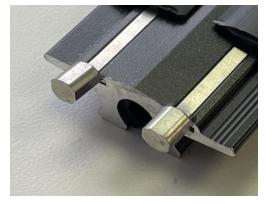


1. Insert track limiters into upper track wing slots on

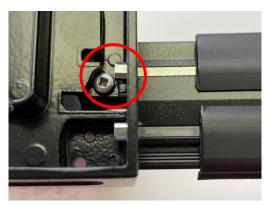
**OR** 







! If track limiter is *not* fully inserted, screw head may interfere



2a. Butt wings against



2b. Cut off insert part the length of track limiter.





DO NOT CUT TOWARDS
YOURSELF!!!



1. Insert upper tracks into the header insert track channel and release them. Tracks will initially overlap.



2. Feed track runner along zipper, then track through pullbar endcap, pushing fully against housing – **no gaps**. Repeat on other side.





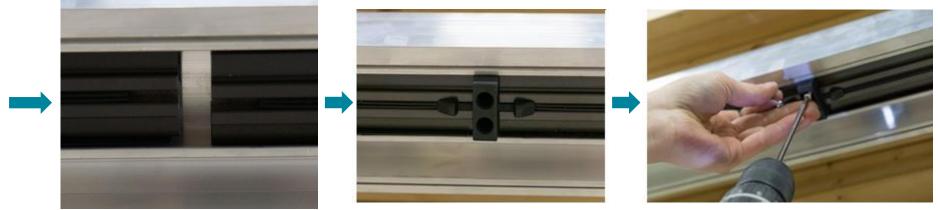


# Install Upper Track Joiner

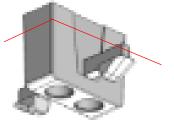


3. Ensure track floats freely and that bottom of track is even with bottom of header insert.





!IMPORTANT: It may be necessary to cut the top of the upper track joiner **shorter**. <u>Test functionality first</u>.



This will be **magnet**, *not* mohair.









Check the following:	√ or ×
Frame is Plumb, Level, Square, and not twisted?	
Tracks are level, parallel, and plumb side-to-side and front-to-back?	
Housing on the ground AND plumb?	
Housing mesh slot has not been squeezed during the install?	
Tracks are fully against the housing?	
The track limiters are on the entry end of the upper track?	
Tracks are fully against the housing?	
Track runners are not cut too short?	
Zippers are following through the housing endcap keyholes?	
Track runners have been sprayed inside with dry silicone?	

If any problems are not resolved, call 604-299-4426, or email <a href="mailto:support@wizardscreens.com">support@wizardscreens.com</a> before leaving site!

If necessary, review The Horizon Troubleshoot Manual