



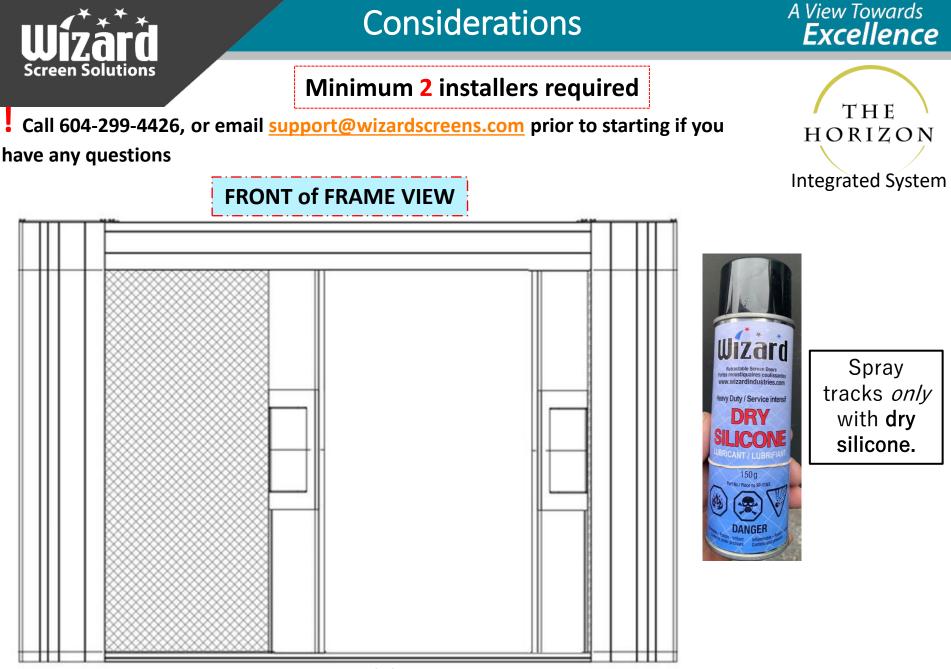


Integrated System



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3-Sided Frame 100mm DOUBLE Screen Installation



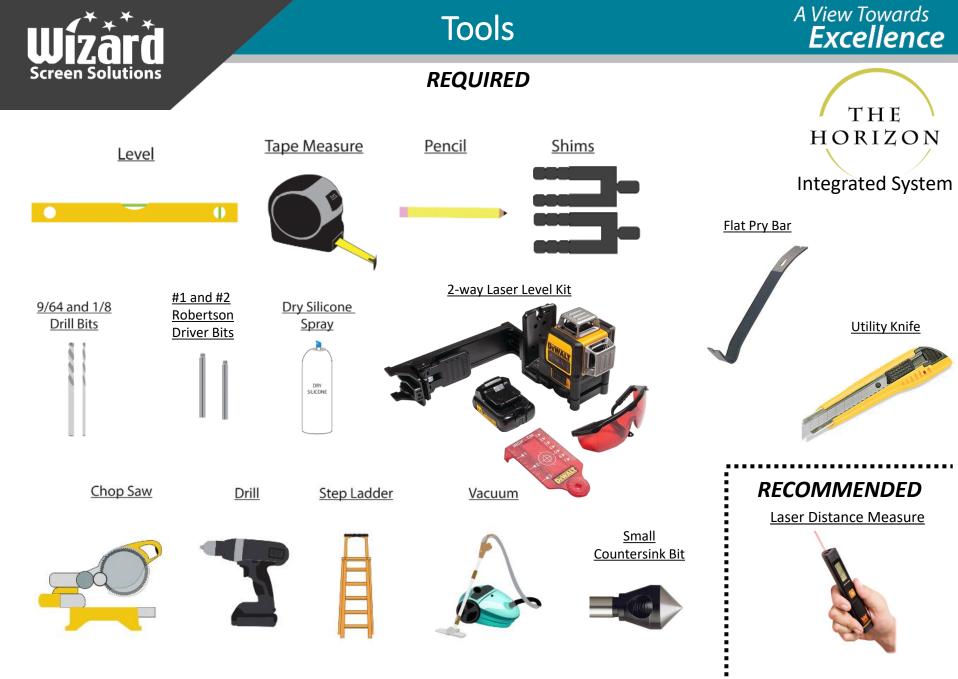
3-Sided Frame 100mm DOUBLE Screen Installation





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- 1. Confirm the frame is plumb, level, straight, square, and free of twist. Adjust where necessary if possible.
- 2. Confirm the sub straight is level and straight. Be aware that if it is *not:*
 - the screen may sag a little; and
 - the pullbar may bind,
 both at where the humps in the floor are.
 Shim where necessary.



3-Sided Frame 100mm DOUBLE Screen Installation



Temp. Jamb Fillers

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Carefully remove temporary mill jamb fillers.

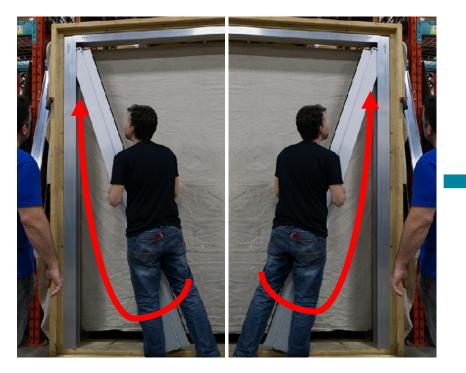




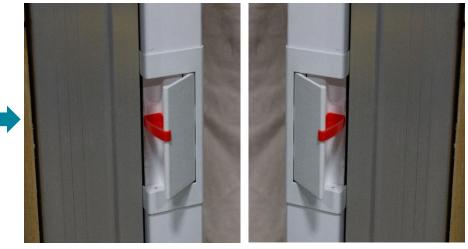


Insert Housings

1. Put housing in place. See "Considerations" for orientation.



2. Release brakes using supplied **RED** wedges.





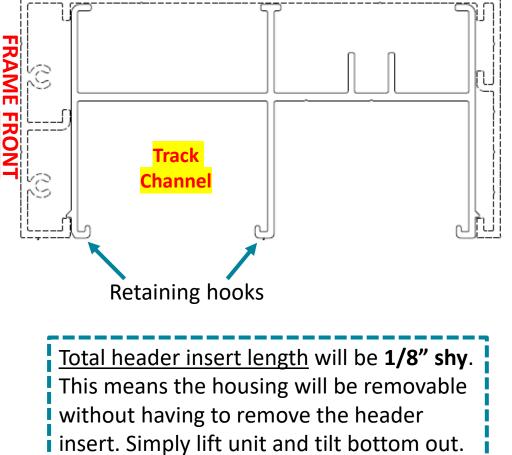
Header Insert

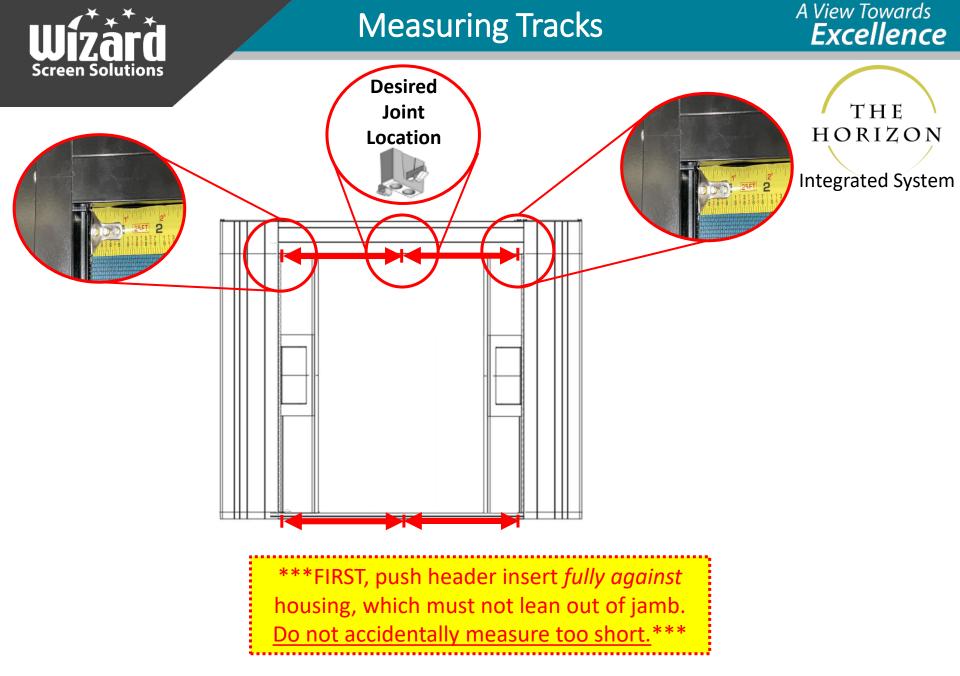
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1. Attach header inserts



! Ensure insert is oriented in header as shown







Measure & Cut Tracks

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Lower track:

- 1. Measure at <u>bottom</u> between housing endcaps and desired joint location. Record lengths.
- 2. Subtract another **5/16**" (*half* of lower track joiner thickness) from each length and cut <u>lower tracks</u>.
- 3. Cut <u>lower track runner</u> to fit between **lower endcap spigot** and **lower track joiner**.





ALTERNATIVELY: Temporarily affix track joiners and measure to those.

Upper track:

- 1. Repeat above steps for **upper**.
- 2. Cut <u>upper track runner</u> to fit between **upper** endcap and upper track joiner latch.



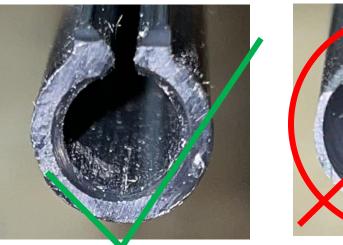


DO NOT CUT TRACKS AND RUNNERS TOO SHORT



Prepare Track Runners Entry End

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Slightly counter-sink.

nter-sink. Barely trim the corners off.

Deburr and clear debris.





Affix Lower Track Mount

Not applicable if completed during <u>frame installation</u>.

- 1. Lay down lower track mount.
- 2. Insert track cut-off through the pull-bar. Push track fully against housing so that it encompasses spigot. Housing and track mount *must* be square to each other **no gaps**.
- 3. Drill and countersink the lower track mount as shown below and fasten with FH screws.
- 4. Drill and countersink remaining holes every 18" in pairs and fasten. Shim where necessary. Housing and lower track mount must maintain alignment.
- 5. Repeat other side.
- **Tip!** use the lower track mount as a drill guide to mark the hole locations on floor surface for pre- drilling if required (Ie. Tile or concrete floor that requires screw plugs).



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Install Lower Tracks

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1. Remove track cut-off.



2. Lift pullbar. Slide track runner along zipper.



3. Feed lower track through pullbar.



4. Push fully against housing – **no gaps.**





5. Attach lower track joiner



(not shown)



6. Interlock track and insert spline into groove.





Track Limiters for Upper Tracks

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1. Insert track limiters into upper track wing slots on housing end **fully**.

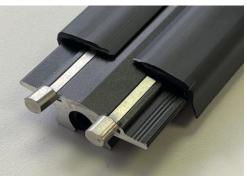




! If track limiter is *not* fully inserted, screw head may interfere

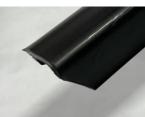


2a. Butt wings against



2b. Cut off insert part the length of track limiter.





If cutting **wings** with scissors, cut angle off corner DO NOT CUT TOWARDS YOURSELF!!!



Install Upper Tracks

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 Insert upper tracks into the header insert track channel and release them.
 Tracks will initially overlap.



2. Feed track runner along zipper, then track through pullbar endcap, pushing fully against housing – **no gaps**. Repeat on other side.



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Install Upper Track Joiner

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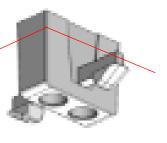
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3. Ensure track floats freely and that bottom of track is even with bottom of header insert.



!IMPORTANT: It *may* be necessary to cut the *top* of the upper track joiner **shorter**. <u>Test functionality first.</u>





This will be **magnet**, *not* mohair.



Checklist

TEST THE UNIT

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Check the following:	√ or ×
Frame is Plumb, Level, Square, and not twisted?	
Tracks are level, parallel, and plumb side-to-side and front-to-back?	
Housing on the ground AND plumb?	
Housing mesh slot has not been squeezed during the install?	
Tracks are fully against the housing?	
The track limiters are on the entry end of the upper track?	
Tracks are fully against the housing?	
Track runners are not cut too short?	
Zippers are following through the housing endcap keyholes?	
Track runners have been sprayed inside with dry silicone?	

HORIZON Integrated System If any problems are not resolved, call 604-299-4426, or email support@wizardscreens.com before leaving site!

If necessary, review The Horizon Troubleshoot Manual