

Horizon

# **I**orizon

### **Installation Guide**







#### Considerations

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#### Minimum 2 installers required

- Screens are tested prior to packaging.
- 2. Store screens in original packaging until installation.
- 3. Inspect all products and components prior to installation.
- **4.** Photograph and Report damaged or missing parts <u>immediately</u> to <u>orders@wizardscreens.com</u>
- 5. Install screen *after* door is installed.
- 6. Do NOT draw out screen until tracks are installed.
- 7. If affixing screen system directly onto door frame and threshold, ensure fastening will NOT negatively impact the performance of the door and hardware. Consult door manufacturer.
- 8. Do NOT increase tension beyond 5 seconds on SLOW speed.

If issues arise, first refer to the **Troubleshoot Manual** and the

Maintenance & Service Guide.

If you are a Wizard dealer, you can contact:

support@wizardscreens.com

1-888-949-3667

If you are not a Wizard dealer, contact the point-of-purchase.

Spray tracks *only* with **dry silicone.** 







If troubleshooting, do *NOT* increase spring tension until the <u>Troubleshoot Manual</u> steps have been thoroughly reviewed and practiced where applicable.

If it must be attempted, do NOT add more than 5 seconds on LOW SPEED. Do NOT add tension for units beyond 18' wide.

Otherwise, the spring may break!

If there are still issues, contact product tech support.

## **Tools**

#### **REQUIRED**

Level



<u>Pencil</u>





#8 Hex Drill Bit









Mallet

3/8", 9/32", 1/8" Drill Bits







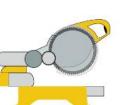


**Chop Saw** 

Drill

Step Ladder













**RECOMMENDED** 2-way Laser Level Kit



**Laser Distance Measure** 

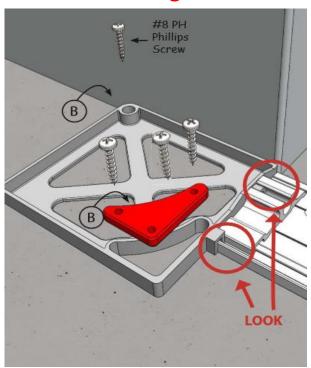






- 1) Position alignment jig.
- 2) Fasten "B" locators in place.

#### The housing must be able to sit <u>flat</u> and be <u>plumb</u>.





\*TIP: If available, a 6"+ cut-off of an assembled lower track will help position the alignment jig. You can then measure from alignment jig to where receiver or corner joiner will be. (see "Measure Tracks" later).

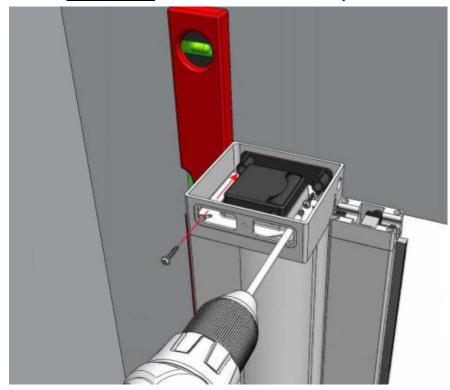
**Keep cut-off for future installs.** 





- Push housing firmly down.
  Bottom of both lower track and housing will have to be even.

- 2. Plumb **housing**.
- 3. Fasten with #8 screws. Ensure housing does not twist when doing so. Relieve if necessary.



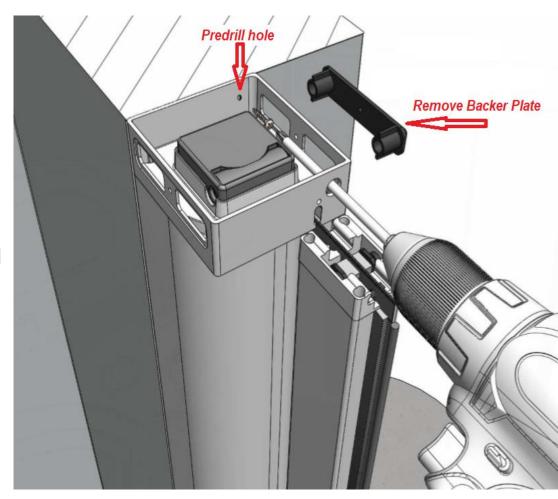
The housing must sit <u>flat</u> and be <u>plumb both ways</u>.

## Establish Housing (Reveal 100mm)

Horizon

- 1. Remove the backer plate.
- 2. Predrill a hole through the **housing** endcap.

\*NOTE: Horizon 80 *cannot* be mounted this way. Only as per previous page.



#### STOP and CHECK

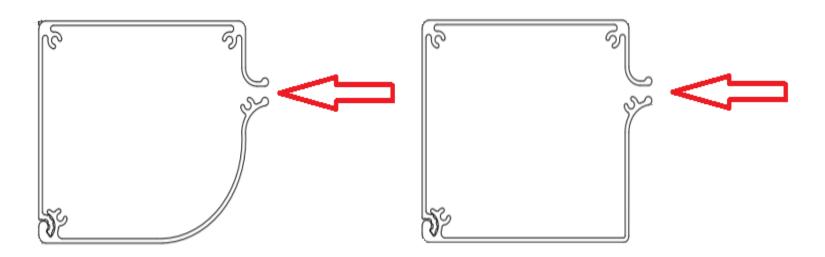


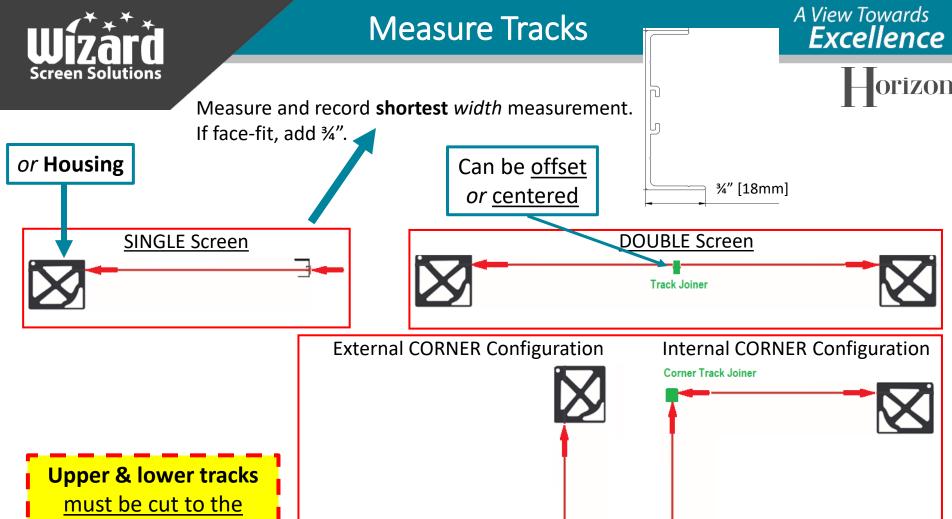


Check housing **mesh slot** – if the housing has been twisted or forced into the opening during the install, the **mesh slot** may get squeezed *smaller*. This will prevent the screen from operating smoothly or at all. If twisted, *relieving* the **housing screw** may help.

If necessary, re-install the **housing** with this consideration. If unsuccessful, you can try to increase the **mesh slot** gap (see **Maintenance & Service Guide**)

Do NOT draw out screen until tracks are installed.

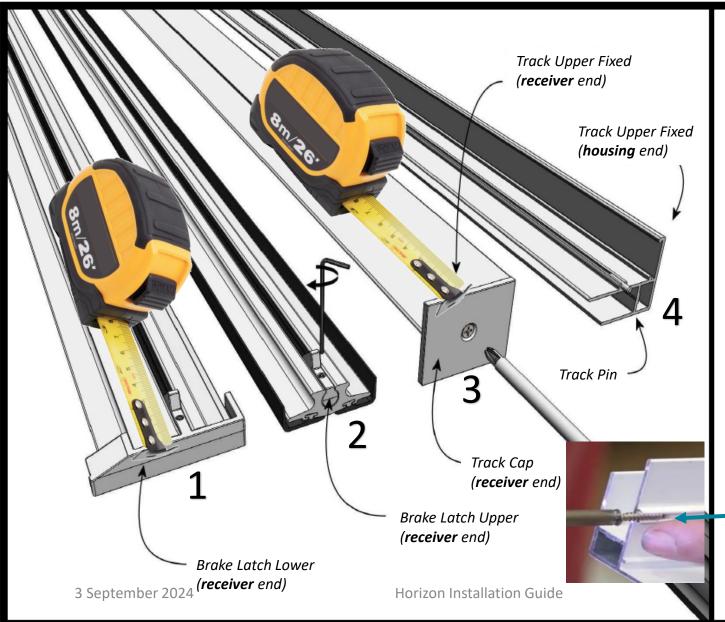




same length per unit.

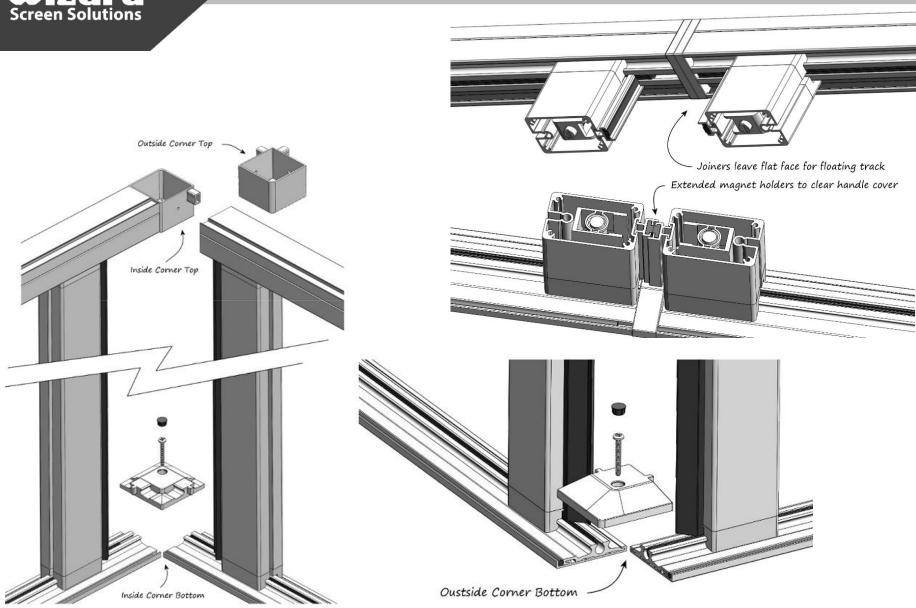
## Prepare Tracks (SINGLE)





- 1. <u>Cut or file off</u> any excess paint on end of tracks.
- 2. Put track parts 1,2,&3 onto **receiver** ends of the track components. 1.5mm hex key to attach latches.
- 3. Measuring from both brake latch lower and track cap upper, mark at determined identical length.
- 4. Put **upper & lower track** components together respectively.
- 5. Flush the components at **receiver ends** of tracks. Cut at mark.
- 6. On **housing** end of **track upper fixed**, widen hole using #6 ST screw. Insert **track pin** (4).

## Prepare Tracks (DOUBLE)



## **Prep Track Runners**

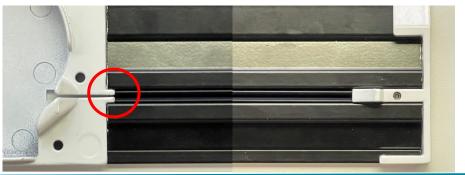


**Upper** 

Cut track runners (Single screen shown)

Lower













Prep entry ends

Slightly counter-sink.



Barely trim the corners off.



Deburr and clear debris.

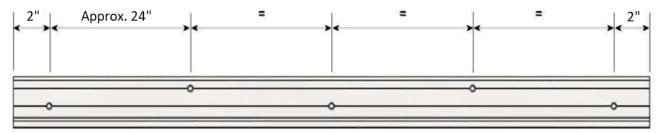


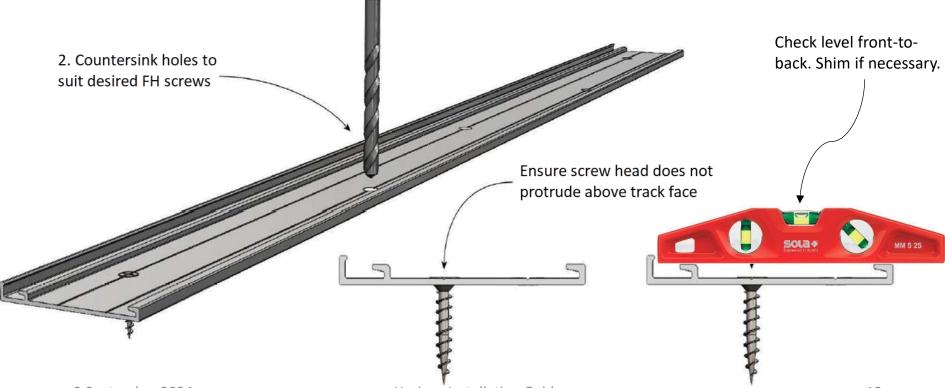
\*DO NOT CUT TRACK RUNNERS TOO SHORT\*

## **Prepare Lower Track Mount**

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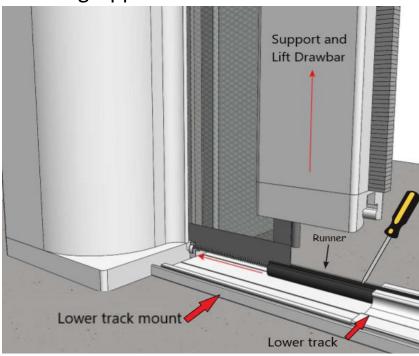


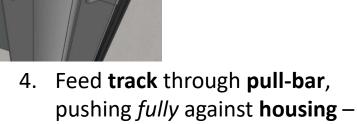
#### **Install Lower Track**

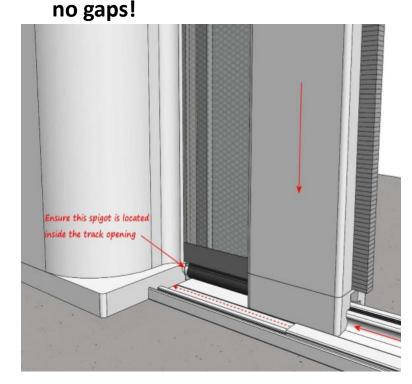


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- Insert RED wedge into handle to release brakes.
- Fasten track mount. <u>Bottom even</u> with bottom of housing (use lower track cut-off to help).
- 3. Lift **pull-bar**. Slide **track runner** along zipper.



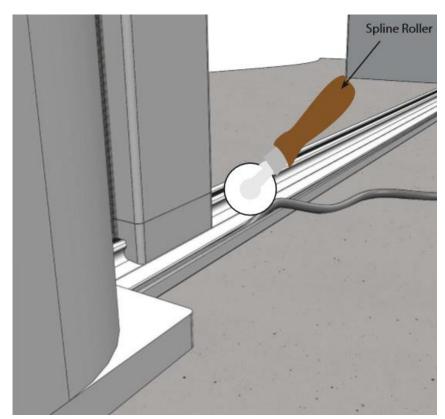








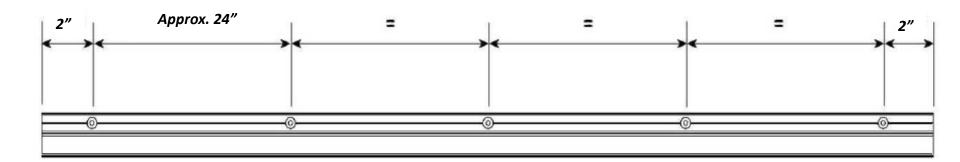
6. Interlock **track** and insert **spline** into groove while compressing it to allow for shrinkage.

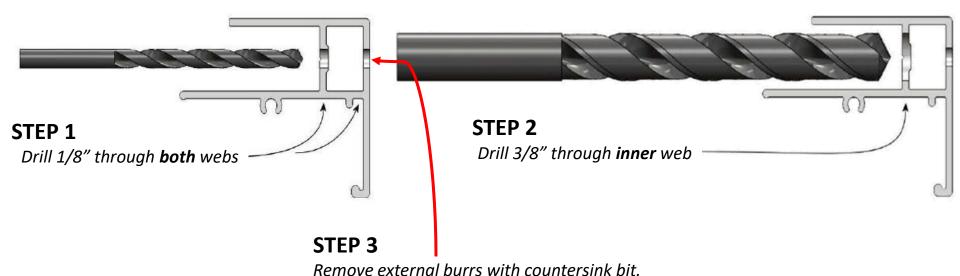


7. OPTIONAL – If exposed to much sunlight, put 1 drop of quick-dry glue between **track runner** and **track** at housing end.









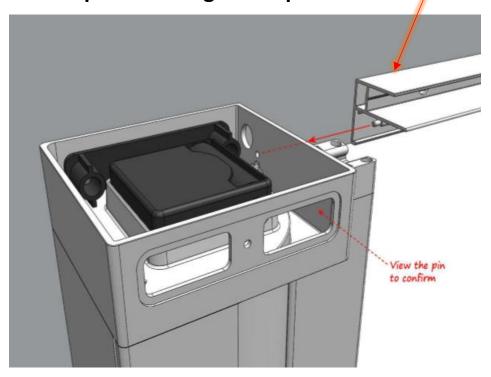
## **Insert Upper Track Fixed**

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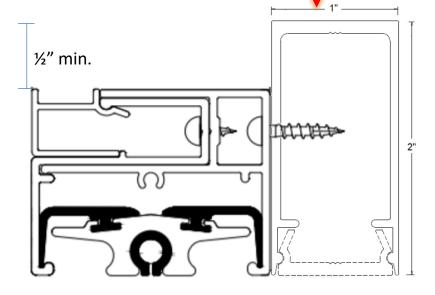


#### **Upper Track Fixed**

Insert upper track fixed into housing endcap. Ensure alignment pin is in hole.



\*Optional **box channel** for an under-header fit. Affix to header *first*.

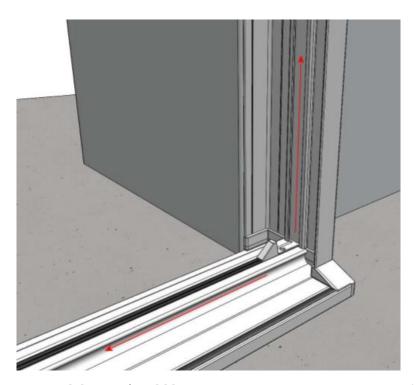


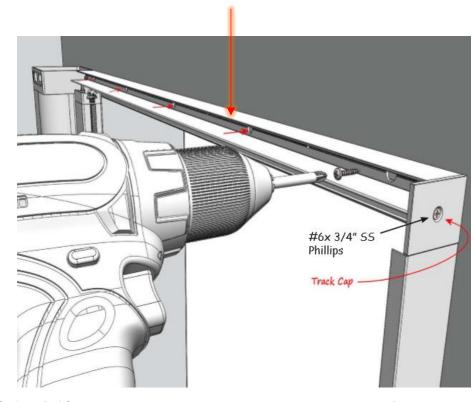




## Affix **upper track fixed** using **receiver channel** as preacher stick.

#### **Upper Track Fixed**

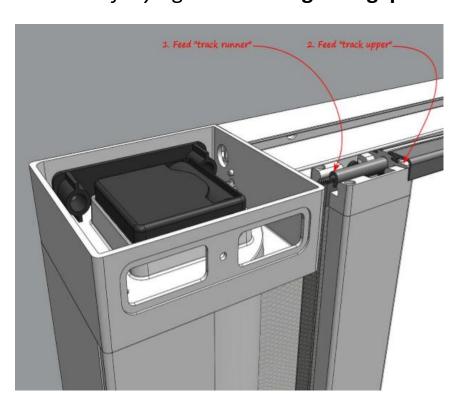




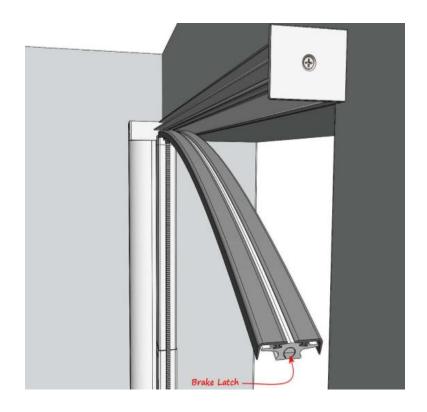




Feed track runner along zipper, then track upper through pull-bar endcap.
 Push fully against housing – no gaps.



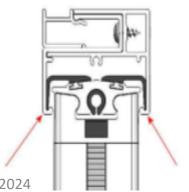
2. Place **upper track** into **upper track fixed**.

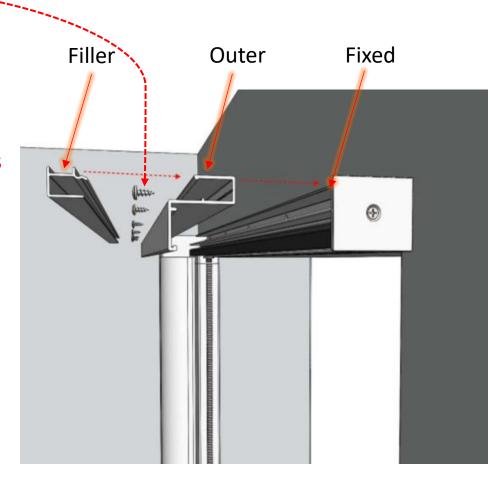






- Fasten upper track outer to track fixed with #8 x 1/2" ST screws.
- 2. Spray dry silicone in **track runners**.
- 3. Retract screen fully, draw out 1' extra after each retraction, doing so until it reaches the receiver side. \*If resistance is felt, retract and slowly draw again.
- 4. If the screen does not work, review the **Troubleshoot Manual.** Otherwise, attach the **track filler** using a mallet .

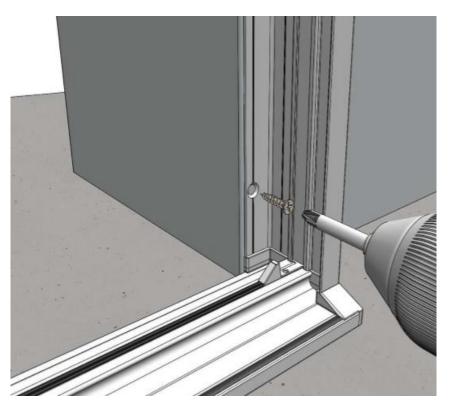




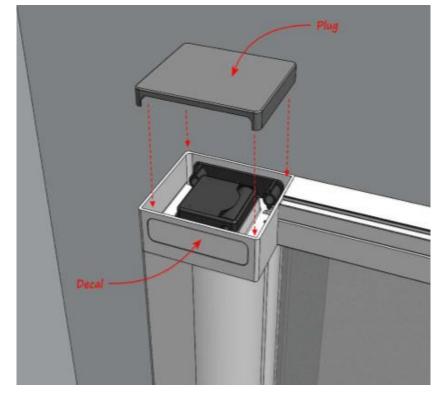




1. Position **receiver** and fasten with #6 PH painted screws (not shown) along screw guidelines.



- 3. Apply **decal** over gearbox access window.
- 4. Put **endcap plug** on top of housing. \*If housing is "under-header", put plug on *before* installing housing.



#### Checklist







Check the following:	√ or ×
Tracks are level, parallel, and plumb side-to-side and front-to-back?	
Housing on the ground AND plumb?	
Housing mesh slot has not been squeezed during the install?	
Tracks are fully against the housing? No gap?	
Track runners are <i>not</i> cut too short? No gap?	
Zippers are following through the housing endcap keyholes?	
Track runners have been sprayed with dry silicone?	

If any problems are not resolved, call 604-299-4426, or email <a href="mailto:support@wizardscreens.com">support@wizardscreens.com</a>

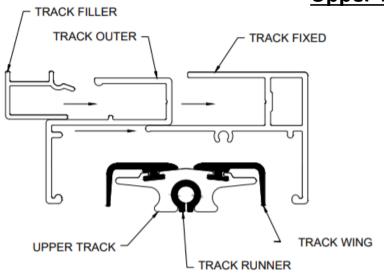
before leaving site!

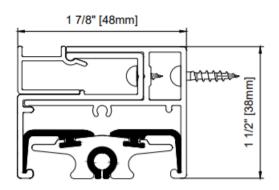
If necessary, review the Troubleshoot Manual





#### **Upper Track**





#### **Lower Track**

